

Date: Monday, 19/11/2007 12:58:05 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
 Job Number : 35889
 Estimate Number : 13050
 P.O. Number : N/A
 This Issue : 19/11/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : MACHINED PARTS
 Previous Run : 35884
 Part Number : D36731
 Drawing Number : D3673 REV A
 Project Number : N/A
 Drawing Revision : A
 Material : N/A
 Due Date : 26/11/2007 Qty: 24 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est: A 07.10.18 new issue DD verified by: EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 M303R1250 303 Round Bar 1.250



.183

4.48

Comment: Qty.: 0.0113 f(s)/Unit Total: 0.2268 f(s)

Material: 303 s.s. round bar 1.25"

(M303R125)

Batch: M10626

Handwritten signature and date: 2-11-21

Handwritten date: 26/11/20

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1-TURN AS PER FOLIO FA710 & DWG D3673,

FOLIO REV: N/A

DWG REV: A

2-DEBURR AS REQUIRED

Handwritten date: 26/11/20

(24)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Handwritten date: 26/11/20

(24)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

Handwritten date: 26/11/20

(24)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57115

Handwritten signature and date: 26/11/21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/11/22

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: - Monday, 19/11/2007 12:58:05 PM
User: Linda Lacelle

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 35889

Part Number: D36731

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



24

Comment: FINAL INSPECTION/W/O RELEASE

20/11/02

Job Completion



U 27-11-21

Dart Aerospace Ltd

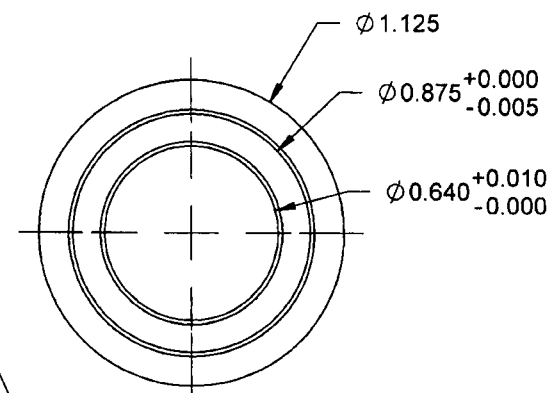
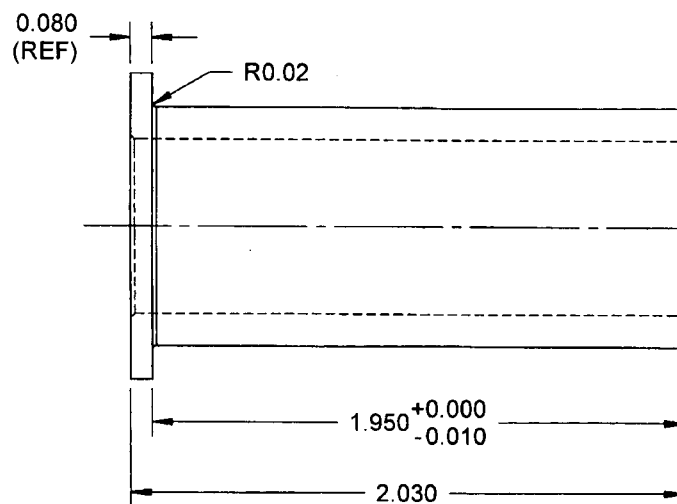
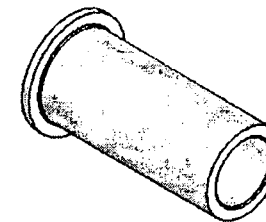
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



CHAMFER 0.02 X 45°
ALL AROUND INSIDE
(BOTH ENDS)

D3673-1 BUSHING

RELEASED
07/10/01

NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3673-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.17 lbs

A	NEW ISSUE	LE	07.10.01
REV.	DESCRIPTION	BY	DATE
DESIGN	LE	DART AEROSPACE LTD	
DRAWN	LE	HAWKESBURY, ONTARIO, CANADA	
CHECKED	CP	DRAWING NO.	REV. A
MFG. APPR.	CP	D3673	SHEET 1 OF 1
APPROVED	MD	TITLE	SCALE
DE APPR.	MD	BUSHING	3:2
DATE	07.10.01	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DART AEROSPACE LTD		Work Order:
Description: Crosstube Assembly		Part Number:
Inspection Dwg:	Rev:	Page 1 of

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

	Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comment
SIDE A	1.125	+/- .01	1.125				
	.875	-.005	.873				
	.640	+.01	.644				
	.080	+/- .01	.084				
	R.02	+/- .03	.015				
	2.030	+/- .01	2.028				
	1.950	-.01	1.943				
	102 X 45	+/- .03	102 X 45				
SIDE B							

Measured by: <i>[Signature]</i>	Audited by: <i>3.2</i>	Prototype Approval:	N/A
Date: 07/11/19	Date: 07/11/19	Date:	N/A
Rev	Date	Change	Revised by
A		New Issue	KJ/JLM
			Approv